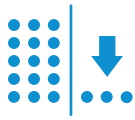


Aquaporin Inside® Membranes

Hollow fiber forward osmosis module



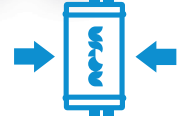
High rejection of difficult compounds



Low specific reverse salt flux



High recovery of water



Low footprint due to high packing density

Product type

The Aquaporin Inside® HFFO14 module is designed for Forward Osmosis (FO) applications.

Biomimetic hollow fiber module comprising an active layer of polyamide thin film composite (TFC) with integrated aquaporin proteins. The addition of aquaporin water channels into the

rejection layer makes the Aquaporin Inside® FO membrane capable of rejecting difficult contaminants and preserving valuable components. The use of hollow fibers allows for a very high packing density.

Product specifications

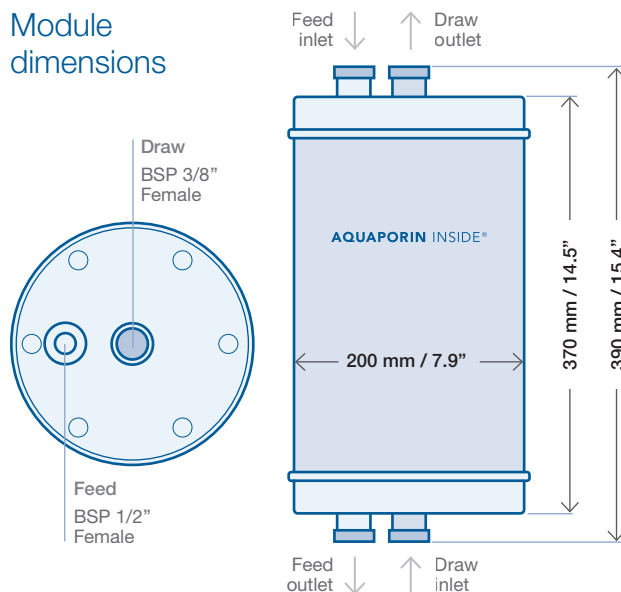
	Fiber ID		Membrane area		Water flux	Specific reverse salt flux
	mm		m ²	ft ²	LMH	g/L
HFFO14	0.2		13.8	148.5	15 ± 1	0.15 ± 0.05

The stated product performance is based on following testing conditions: 1M NaCl (5.8%) draw vs DI water (FO mode), temperature: 25°C (77°F), single pass mode, counter-current flow, feed flow rate: 400 LPH, draw flow rate: 200 LPH, transmembrane pressure lumen to shell (TMP): 0.2 bar (2.9 psi).

Module characteristics

Membrane type	Aquaporin Inside® Hollow fiber
Operating mode	Cross-flow, inside-out
Outer/Inner diameter	265 µm / 195 µm
Housing materials	Polyamide Polypropylene (PVC on request) Polycarbonate
Sealings	EPDM
Feed connector	BSP 1/2" Female
Draw connector	BSP 3/8" Female
Weight, dry	4 kg (8.8 lbs)
Weight, filled with liquid	7 kg (15.4 lbs)

Module dimensions



Recommended operating conditions

Operating mode	Counter-current flow
Transmembrane pressure lumen to shell (TMP)	0.2 bar / 2.9 psi
Temperature range	5-30°C / 41-86°F
Operating pH range (Long term exposure)	3-10

^a If pH ≥ 9, Max. temperature 30°C / 86°F.

^b Under certain conditions, the presence of free chlorine and other oxidizing agents will cause premature membrane failure. Since oxidation damage is not covered under warranty, Aquaporin A/S recommends removing residual free chlorine by pre-treatment prior to membrane exposure.

Maximum operating conditions

Max. transmembrane pressure lumen to shell (TMP)	2.5 bar / 36.3 psi
Max. feed inlet pressure ≤ 25°C (77°F)	2.5 bar / 36.3 psi
Max. feed inlet pressure ≥ 25°C (77°F)	2 bar / 29.0 psi
Max. draw inlet pressure	2 bar / 29.0 psi
Max. temperature ^a	35°C / 95°F
pH range (short term cleaning)	2-10
Max. particle size	50 µm
Free chlorine tolerance ^b	< 0.1 mg/L

Additional information

- ✓ Module can be operated in vertical and horizontal position.
- ✓ It is recommended to rinse the module for 1 hour, prior to first use.
- ✓ It is advisable to pre-treat the feed solution to remove suspended solids. Particles might damage the fibers and possibly cause a decrease in performance.
- ✓ Run feed solution prior to draw solution to avoid osmotic drying of the membrane.
- ✓ Do not allow the module to run dry as this will compromise the membrane performance.
- ✓ Immediately flush the module on lumen side with clean water for ≥ 30 min after use (shell side connections open).
- ✓ The module can be stored at room temperature, but preferred storage is at 4°C.
- ✓ Keep out of direct sunlight
- ✓ To prevent biological growth during prolonged system shutdowns, the module should be immersed in a preservative solution. Rinse thoroughly before re-use.
- ✓ Keep the module moist at all times after initial wetting.
- ✓ The information provided in this document is for informative purposes only. It is the users own responsibility to ensure appropriate usage of this product. Aquaporin A/S assumes no obligation, liability or damages incurred for the misuse of the product or for the information provided in this document. This document does not express or imply any warranty as to the merchantability or fitness of the products.
- ✓ Not yet approved as food contact material (FCM).

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